

SAFETY DATA SHEET

according to GB/T 16483 and GB/T 17519



HYTREL® 3078 GN168 (C1)

Version 1.0 Revision Date: 2024/08/15 SDS Number: 300010001547 Date of last issue: -
Date of first issue: 2024/08/15

1. PRODUCT AND COMPANY IDENTIFICATION

Product name : HYTREL® 3078 GN168 (C1)

Product code : 000000000021056312

Manufacturer or supplier's details

Company : Celanese (Shanghai) International Trading Co., Ltd

Address : 4560 Jinke Road, Zhangjiang, Pudong
Shanghai, China 201210

Telephone : 86-21-38619288

Emergency telephone number : CHEMTREC International phone number: +1-703-527 3887,
+86 532 8388-9090 (China, 24h)

E-mail address : HazCom@celanese.com

Recommended use of the chemical and restrictions on use

Recommended use : Polymer

Restrictions on use : For manufacturing and research use only

2. HAZARDS IDENTIFICATION

Emergency Overview

Appearance : pellets
Colour : green
Odour : none

Not a hazardous substance or mixture.

GHS Classification

Not a hazardous substance or mixture according to the Globally Harmonised System (GHS).

GHS label elements

Not a hazardous substance or mixture according to the Globally Harmonised System (GHS).

Physical and chemical hazards

Not classified based on available information.

Health hazards

Not classified based on available information.

Environmental hazards

Not classified based on available information.

Other hazards which do not result in classification

None known.

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3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Components

This product does not contain any components that require disclosure according to country regulations.

4. FIRST AID MEASURES

If inhaled : Move to fresh air in case of accidental inhalation of fumes from overheating or combustion.
If not breathing, give artificial respiration.
If breathing is difficult, give oxygen.
Call a physician.

In case of skin contact : The material is not likely to be hazardous by skin contact, but cleaning the skin after use is advisable.
Cool skin rapidly with cold water after contact with molten material.
Do not peel polymer from the skin.
Obtain medical treatment for thermal burn.

In case of eye contact : In case of contact, immediately flush eyes with plenty of water for at least 15 minutes.
Call a physician.

If swallowed : No specific intervention is indicated.
Consult a physician if necessary.

Most important symptoms and effects, both acute and delayed : None known.

Notes to physician : Treat symptomatically.

5. FIREFIGHTING MEASURES

Suitable extinguishing media : Water
Foam
Dry chemical
Carbon dioxide (CO₂)

Specific hazards during fire-fighting : Combustible
Large molten masses may ignite spontaneously in air.
Water quenching is good practice.
Minimize the generation and accumulation of dust.
Failure or malfunction of temperature control systems on processing equipment, such as extruders, may create explosion hazards.
Hazardous combustion products may include:
(see also section 10)

Hazardous combustion products : carbon dioxide
Carbon monoxide

Specific extinguishing methods : Evacuate personnel and keep upwind of fire.

Special protective equipment : Wear self-contained breathing apparatus and protective suit.

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for firefighters

6. ACCIDENTAL RELEASE MEASURES

- Personal precautions, protective equipment and emergency procedures : Spilled material is a slipping hazard.
- Environmental precautions : Do not discharge to streams, ponds, lakes or sewers.
- Methods and materials for containment and cleaning up : Spills of fine material should be cleaned using gentle sweeping or vacuuming. Cleaning methods (e.g. compressed air) which can generate potentially combustible dust clouds should not be used.
Dust deposits should not be allowed to accumulate on surfaces, as these may form an explosive mixture if they are released into the atmosphere in sufficient concentration.
Use only non-sparking tools.

7. HANDLING AND STORAGE

Handling

- Advice on safe handling : Open container only in well-ventilated area.
Wash hands thoroughly after handling.
Provide appropriate exhaust ventilation at dryers, machinery and at places where dust or volatiles can be generated.
Do not breathe dust.
Pneumatic conveying and other mechanical handling operations can generate combustible dust.
Minimize the generation and accumulation of dust.
Routine housekeeping should be instituted to ensure that dusts do not accumulate on surfaces.

- Avoidance of contact : Strong acids
Strong bases
Strong oxidizing agents

Storage

- Conditions for safe storage : Store in a cool, dry place.
Keep container closed to prevent contamination.
Keep in an area equipped with sprinklers.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
Dust (inhalable and respirable fraction)	Not Assigned	TWA (Respirable particulate matter)	3 mg/m ³	ACGIH
		TWA (Inhalable particulate matter)	10 mg/m ³	ACGIH

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Engineering measures	:	General mechanical ventilation is normally adequate but use local exhaust where necessary to maintain exposures below acceptable limits. Use local exhaust to completely remove vapors and fumes liberated during hot processing from the work area.			
Personal protective equipment					
Respiratory protection	:	A respiratory protection program that meets country requirements must be followed whenever workplace conditions warrant respirator use. Consult the respirator manufacturer to determine the appropriate type of equipment for a given application. Observe respirator use limitations specified by the manufacturer. Where there is potential for airborne exposures in excess of applicable limits, wear approved respiratory protection with dust/mist cartridge.			
Eye/face protection	:	Wear safety glasses with side shields. Wear tightly fitting chemical splash goggles and face shield when possibility exists for eye and face contact due to splattering or splashing of molten material. A full-face mask respirator provides protection from eye irritation.			
Skin and body protection	:	If there is a potential for contact with hot/molten material wear heat resistant clothing and footwear.			
Hand protection					
Remarks	:	Wear leather or cotton gloves when grinding, sawing, routing, drilling or sanding. When handling hot material, use heat resistant gloves.			

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	:	pellets
Colour	:	green
Odour	:	none
Odour Threshold	:	Not applicable
pH	:	Not applicable
Melting point/range	:	> 130 °C
Boiling point/boiling range	:	Not applicable
Flash point	:	Not applicable
Evaporation rate	:	Not applicable
Flammability (solid, gas)	:	May form combustible dust concentrations in air during processing, handling or other means.
Self-ignition	:	Not applicable

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Upper explosion limit / Upper flammability limit	:	Not applicable
Lower explosion limit / Lower flammability limit	:	Not applicable
Vapour pressure	:	Not applicable
Relative vapour density	:	Not applicable
Relative density	:	> 1
Solubility(ies) Water solubility	:	insoluble
Decomposition temperature	:	> 275 °C Thermal decomposition of the resin accelerates above temperature listed. Decomposition can occur below the recommended processing temperature limit. Decomposition is a function of both processing temperature and time at that temperature.
Viscosity Viscosity, dynamic	:	Not applicable
Viscosity, kinematic	:	Not applicable

10. STABILITY AND REACTIVITY

Reactivity	:	Stable at normal ambient temperature and pressure.
Chemical stability	:	Stable at normal ambient temperature and pressure.
Possibility of hazardous reactions	:	Polymerization will not occur.
Conditions to avoid	:	Temperature > 275 °C Abnormally long processing time or high temperatures can produce irritating and toxic fumes.
Incompatible materials	:	Strong acids Strong bases Strong oxidizing agents
Hazardous decomposition products	:	Hazardous thermal decomposition products may include: Carbon monoxide carbon dioxide Tetrahydrofuran acetic acid 2-Methylpropene acetaldehydes Propionaldehyde formic acid Acrolein

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11. TOXICOLOGICAL INFORMATION

Acute toxicity

Not classified due to lack of data.

Skin corrosion/irritation

Not classified due to lack of data.

Serious eye damage/eye irritation

Not classified due to lack of data.

Respiratory or skin sensitisation

Skin sensitisation

Not classified due to lack of data.

Respiratory sensitisation

Not classified due to lack of data.

Germ cell mutagenicity

Not classified due to lack of data.

Carcinogenicity

Not classified due to lack of data.

Reproductive toxicity

Not classified due to lack of data.

STOT - single exposure

Not classified due to lack of data.

STOT - repeated exposure

Not classified due to lack of data.

Aspiration toxicity

Not classified due to lack of data.

Further information

Product:

Remarks : No data is available on the product itself.
For additional toxicity data, write to the company address or call the non-emergency number shown in Section 1.

12. ECOLOGICAL INFORMATION

Ecotoxicity

No data available

Persistence and degradability

No data available

Bioaccumulative potential

No data available

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Mobility in soil

No data available

Other adverse effects

Product:

Additional ecological information : No data is available on the product itself.
Toxicity is expected to be low based on insolubility in water.

13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : Preferred options for disposal are recycling or incineration with energy recovery.
The high fuel value of this product makes incineration very desirable for material that cannot be recycled.
Treatment, storage, transportation, and disposal must be in accordance with applicable federal, state/provincial, and local regulations.

Contaminated packaging : Dispose of in accordance with local regulations.

14. TRANSPORT INFORMATION

International Regulations

UNRTDG

UN number : Not applicable
Proper shipping name : Not applicable
Class : Not applicable
Subsidiary risk : Not applicable
Packing group : Not applicable
Labels : Not applicable

IATA-DGR

UN/ID No. : Not applicable
Proper shipping name : Not applicable
Class : Not applicable
Subsidiary risk : Not applicable
Packing group : Not applicable
Labels : Not applicable
Packing instruction (cargo aircraft) : Not applicable
Packing instruction (passenger aircraft) : Not applicable

IMDG-Code

UN number : Not applicable
Proper shipping name : Not applicable
Class : Not applicable
Subsidiary risk : Not applicable
Packing group : Not applicable
Labels : Not applicable
EmS Code : Not applicable
Marine pollutant : Not applicable

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Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

National Regulations

GB 6944/12268

UN number	:	Not applicable
Proper shipping name	:	Not applicable
Class	:	Not applicable
Subsidiary risk	:	Not applicable
Packing group	:	Not applicable
Labels	:	Not applicable

Special precautions for user

Remarks	:	Not classified as dangerous in the meaning of transport regulations.
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15. REGULATORY INFORMATION

National regulatory information

16. OTHER INFORMATION

Revision Date	:	2024/08/15
Date format	:	yyyy/mm/dd

Full text of other abbreviations

ACGIH	:	USA. ACGIH Threshold Limit Values (TLV)
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ACGIH / TWA	:	8-hour, time-weighted average
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AllC - Australian Inventory of Industrial Chemicals; ANTT - National Agency for Transport by Land of Brazil; ASTM - American Society for the Testing of Materials; bw - Body weight; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; Nch - Chilean Norm; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NOM - Official Mexican Norm; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Develop-

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ment; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TDG - Transportation of Dangerous Goods; TECL - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative; WHMIS - Workplace Hazardous Materials Information System

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

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